

# DECLARATION OF QUALITY

according

EN12608-1 / 2016

INOUTIC/ Deceuninck Sp. z.o.o. herewith declare that the products mentioned in table 1 below are produced in conformity to the technical standard EN 12608-1/2016, and are tested accordingly to the test methods and frequencies as laid down in table 2.

Table 1: **ARCADE SERIE**

<b>Main profiles</b>  <b>Class "A"</b>	Frame	14608
	Sash	14870 14685
	Transom	14688
<b>Main Profiles</b>  <b>Class "B"</b>	Frames	14465 14850 14849 14855 14470 15991 15992 15985 15986 15987 14872 15990 15991 15989 14365
	Sashes	14466 14837 14839 14871 14473 14471 14472 15998 15982 14856 14687 15993 14857 14366
	Transoms	14842 15996 14858 14844
	False mullions	14473 14474 14689 15994 15999 15995 15983
<b>Auxiliary Profiles</b>	Glazing beads	14644 14181 14217 14218 14464 15004

Table 2: **ARCADE SERIE**

ARCADE SYSTEM		Profiles without additional finishing					Foiled	
TEST	Test method +requirements	Production		Laboratory	Prod	Laboratory	Prod	
		Startup	Prod					
Visual aspect	EN 12608-1 RAL GZ716/1	Yes	4x/shift		each length		1x/week per prod line	
Dimensions	EN 12608-1 RAL GZ716/1	Yes	4x/shift					
Linear weight	EN 12608 RAL GZ716/1	Yes	2x/shift					
150 C	EN 12608-1 EN 478	Yes	1x/day				1x/day per prod line	
Shrinkage	EN 12608-1 RAL GZ716/1	Yes	1x/day					
Impact- 10 C	EN 12608-1 RAL GZ716/1	Yes		2x/week				
Marking	EN 12608-1 RAL GZ716/1	Yes	2x/shift					

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